



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3610

Job Sheet 174100



Part No: 646.3610

Job Qty: 12 ea

Part Name: Filler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Ship Via:

646.3600
REV. NC
DAS
10
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	6 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Machining-1		
105	Bandsaw	6 pcs	3/15/18	3/15/18	0.00	0.30	Bandsaw1		DAS
110	CNC Vertical Machining	6 pcs	3/16/18	3/16/18	0.20	1.94	HAAS1-1		54
120	QC	6 pcs	3/16/18	3/16/18	0.00	0.00	QC2 Machining-1		9-89
130	QC	6 pcs	3/16/18	3/16/18	0.00	0.00	QC8 Machining-1		18/05/22
140	Outsource	6 pcs	3/23/18	3/23/18			ATG001-VC	5	C08-5-23
150	Packaging	6 pcs	3/23/18	3/23/18	0.00	0.00	Packaging2		AT 19/06/18
155	QC	6 pcs	3/23/18	3/23/18	0.00	0.00	QC5		1 JUN 11 2018
180	Packaging	6 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-1		18-89 18-6-13
190	QC21-SA	6 Ea	3/23/18	3/23/18	0.00	0.00	QC21		DAS 21 18-06-18

Part Op 105 - Cut blanks at 4.90"

Descriptions: 110 - 1-Machine per DWG AND FOLIO FB493 FOLIO REV:

140 - Issue P/O to ATG : 80039169 1- Hard Anodize Black and Prime as per Dwg 646.3600

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X01.000	6061-T6 Bar .750 X 1.00	2.5200 ft (.42 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X01.000	3	18	0



Container No: S072241



Part: 646.3610

Job No: 174100

Serial No/Batch: S072241

Revision: NC

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/17/18

12
12

SAC
17
08-9
200
12
018

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Filler	4.69inches $\pm$ 0.03	4.72 4.66		
2	Filler	3.53inches $\pm$ 0.03	3.56 3.50		
3	Filler	0.600inches $\pm$ 0.030	0.630 0.570		
4	Filler	0.63inches $\pm$ 0.03	0.66 0.60		
5	Filler	0.300inches $\pm$ 0.010	0.310 0.290		
6	Filler	0.375inches $\pm$ 0.010	0.385 0.365		
7	Filler	2.400inches $\pm$ 0.002	2.402 2.398		
8	Filler	0.670inches $\pm$ 0.002	0.672 0.668		
9	Filler	27.500Degrees $\pm$ 0.500	28.000 27.000	Angle	
10	Filler	0.209inches $\pm$ 0.005 - 0.001	0.214 0.208		

Plex 3/9/18 4:14 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
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PURCHASE ORDER **PO039969**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039969

PO Date: 5/23/18

Due Date: 5/29/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175736	647.1711	Plate Issue P/O to ATG : _____	Firmed	5/29/18	10 pcs	0 pcs	10 pcs	\$33.51/pcs	\$335.10
2	174100	646.3610	Filler Issue P/O to ATG : _____ 1- Hard Anodize Black and Prime as per Dwg 646.3600	Firmed	5/29/18	12 pcs	0 pcs	12 pcs	\$9.86/pcs	\$118.32
3	172762	647.1714	Plate Issue P/O to ATG : _____ Hard Anodize and Prime as Per Dwg 647.1700 Rev. E	Firmed	5/29/18	10 pcs	0 pcs	10 pcs	\$33.51/pcs	\$335.10
4	173205	D4821-1	Windshield Deflector Issue P/O: _____ Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B	Firmed	5/29/18	4 pcs	0 pcs	4 pcs	\$53.51/pcs	\$214.04
5	177165	649.5110	Wiper Deflector Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 649.5100 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Comformity is required ** need back ASAP**	Firmed	5/29/18	10 pcs	0 pcs	10 pcs	\$11.81/pcs	\$118.10
Grand Total:										\$1,120.66

Order Notes

DAS
11
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T7
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915336

Date: 07-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 646.3610 Filler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23140	Rev: N/C PO: PO039969 Line: 2	DAS 11 9-80 JUN 11 2018
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>07/06/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.